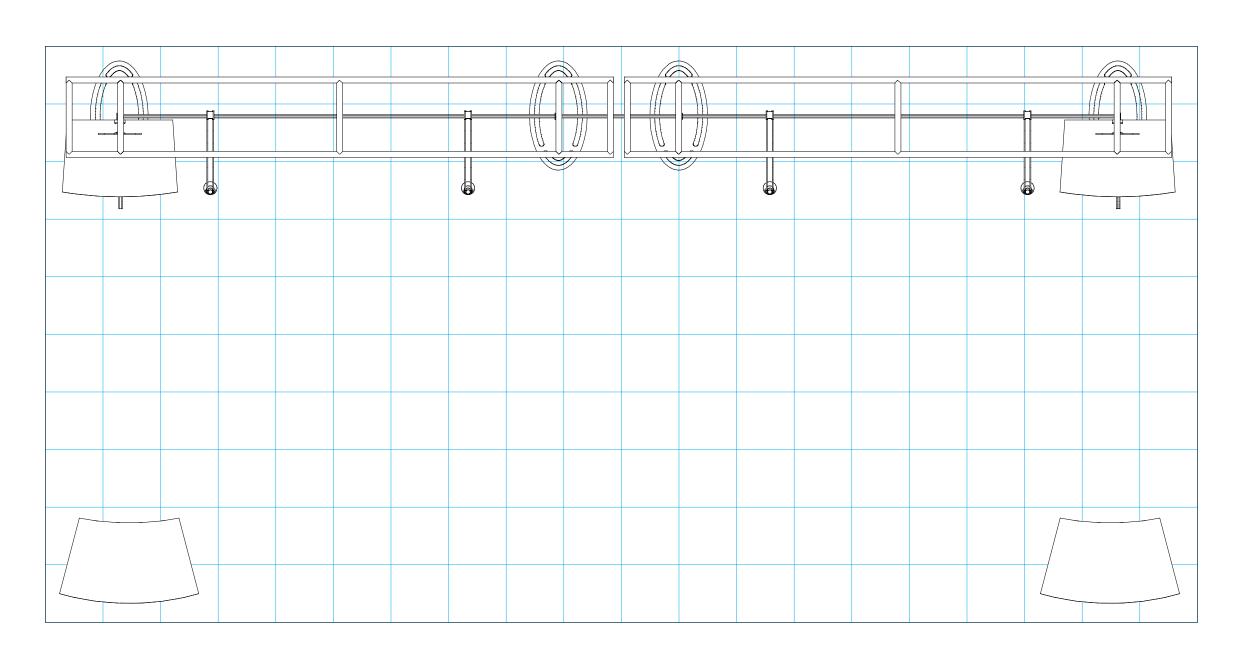




Order #XXXXX Plan View



= 1 sq foot

General Setup Instructions

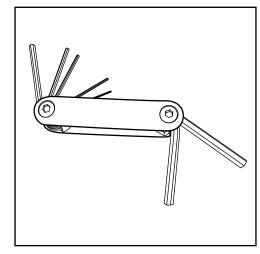
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

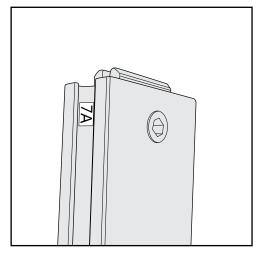
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



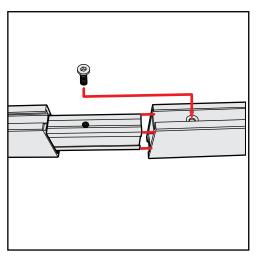
Hex Tool - Essential for Assembly



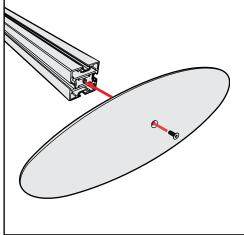
Part Identification - Numbering



MARNING



Spline Connection



Base Plate & Extrusion Connection





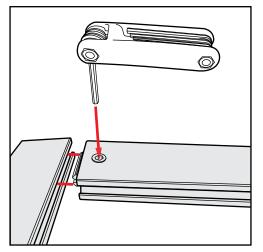




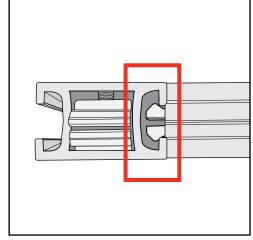
LADDERS OR LIFTS MAY BE REQUIRED



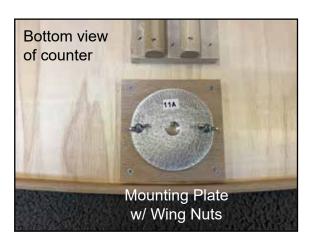
ALL CONNECTIONS MUST BE TIGHTLY SECURED



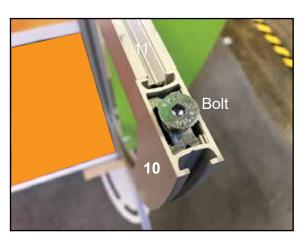
Extrusion & Lock Connection



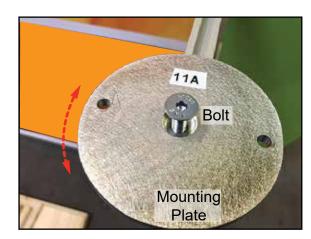
Engaged Lock



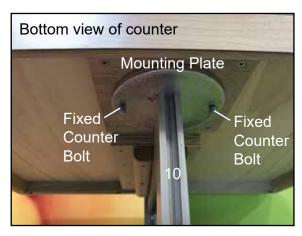
1) Mounting plate & wing nuts, in packed position.



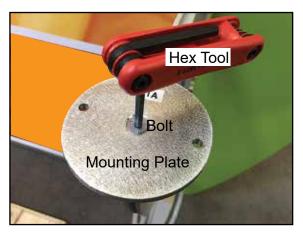
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.

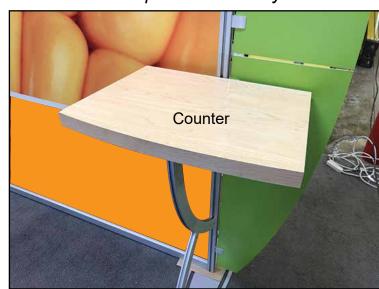


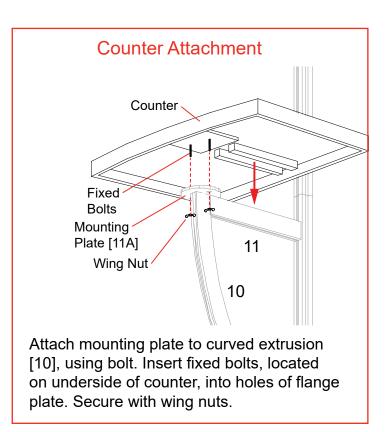
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

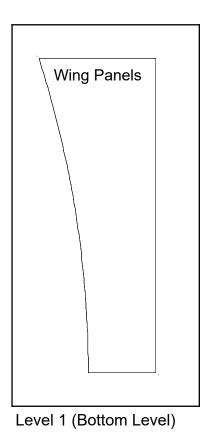
Completed Assembly

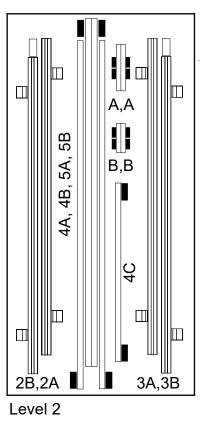


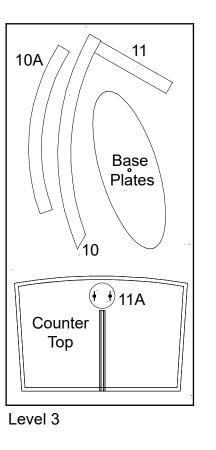


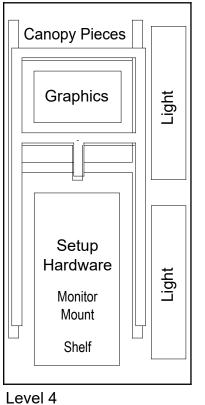
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

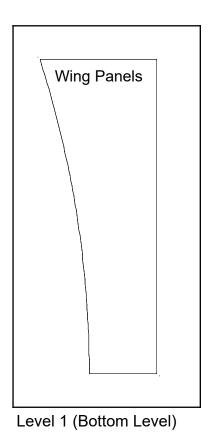
Keep bolt attached to [10], when packing.

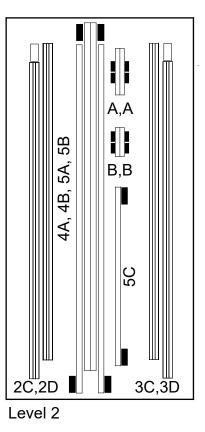


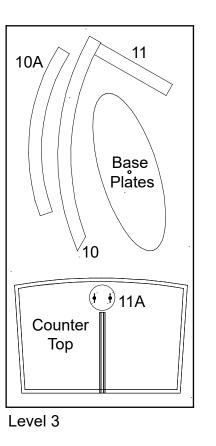


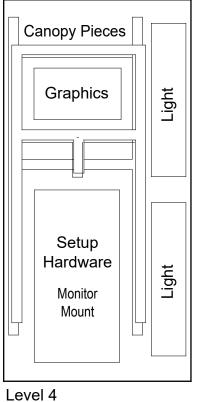


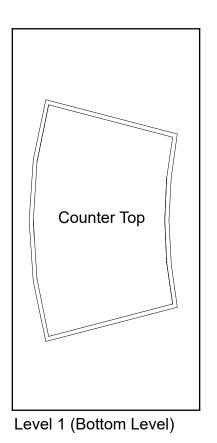


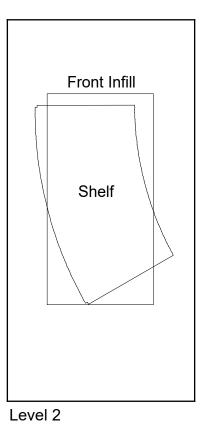


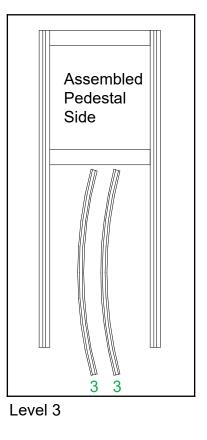


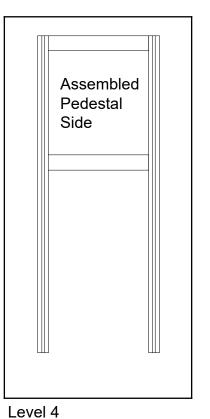


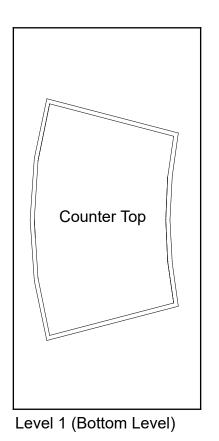


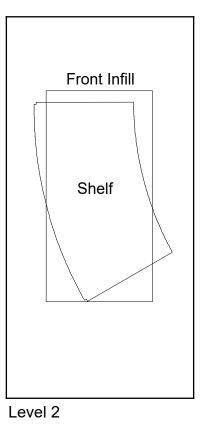


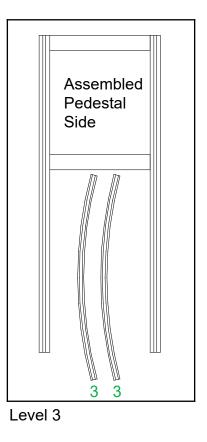


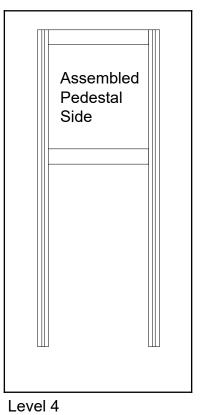












SACACAVEA DESIGNS

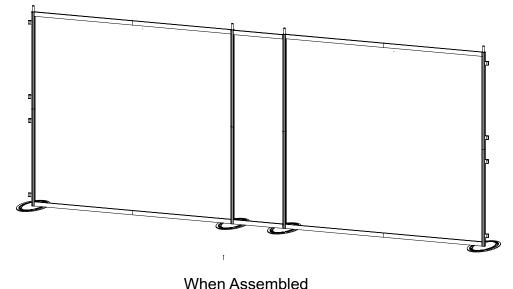
Order #XXXXX Backwall Assembly

ltem	Otv	Description
1	•	Base Plate
ı	_	Dase Flate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
2C,2D	1,1	42" S40 Vertical Extrusion
3C,3D	1,1	42" S40 Vertical Extrusion
4A,4B	2,2	45" Z45 Horizontal Extrusion
5A 5B	22	45" 745 Horizontal Extrusion

24" Z45 Horizontal Extrusion

Steps:

- 1) Attach base plates [1] lower verticals [2A] [3A] [2C] and [3C], using bolts.
- 2) Connect verticals [2A to 2B] [3A to 3B] [2C to 2D] and [3C to 3D], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Attach vertical assemblies [2A/2B] [3A/3B] [2C/2D] and [3C/3D] with horizontal assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Connect left & right assemblies using horizontals [4C,5C].
- 6) Attach graphic to Velcro on back of assembled Backwall.



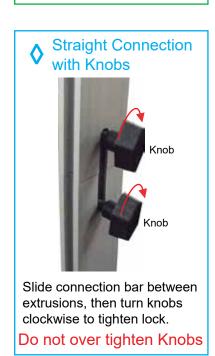
Corner Connection with Knob

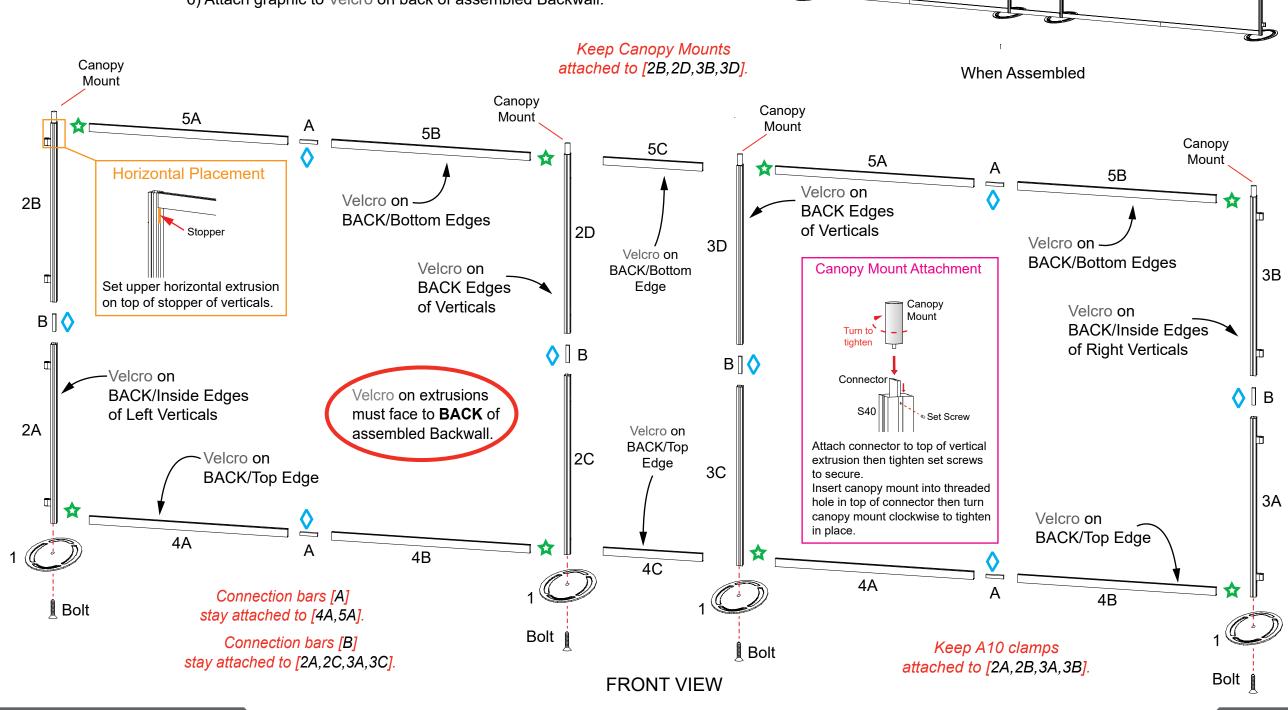
Knob

4C,5C

Turn knob clockwise to tighten lock.

Do not over tighten Knobs





Order #XXXXX Backwall Attachments

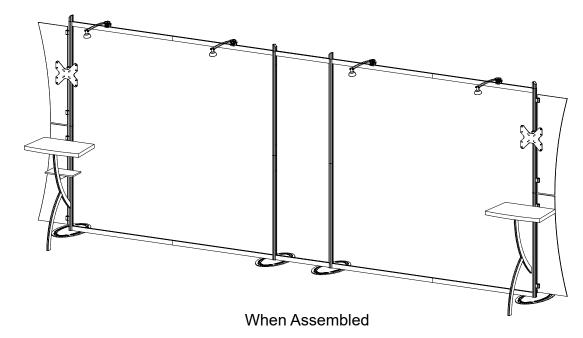
Steps:

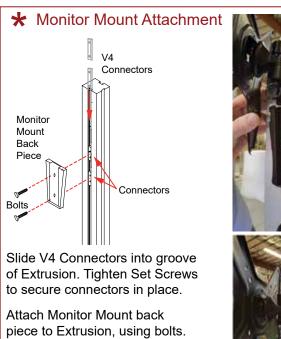
- 1) Connect lights to top horizontal extrusions. See Light Connection detail.
- 2) Attach extrusions [10/11] to verticals [2A] & [3A]; connect shelf to vertical [2A].
- 3) Attach support legs [10A] to curved extrusions [10].
- 4) Attach flange plates [11A] to top of curved extrusions [10], using bolts.
- 5) Attach counter tops to counter mounting plates [11A]. See Counter Assembly page.
- 6) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 7) Attach Monitor Mounts to verticals [2B] & [3B]. See Monitor Mount Attachment detail.

30.2" Curved Extrusion 10 10A Support Leg

11 12.184" Horizontal Extrusion

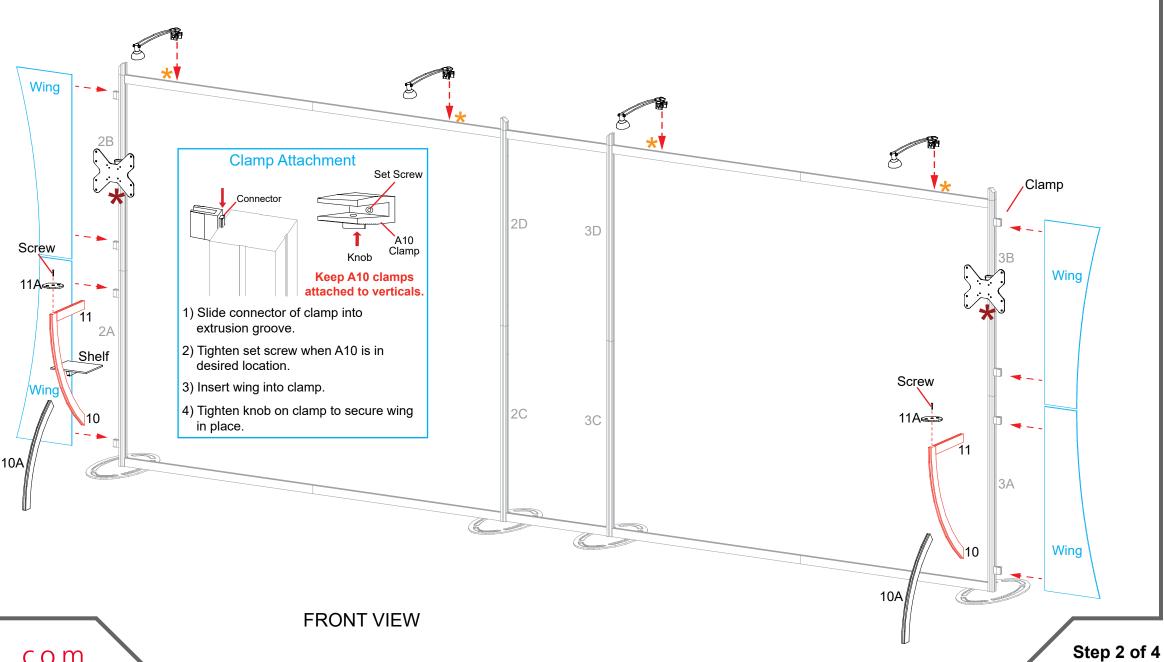
Counter Mounting Plate 11A





Then slide monitor mount into back piece.





Order #XXXXX Canopy Assembly

ÂERO

Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

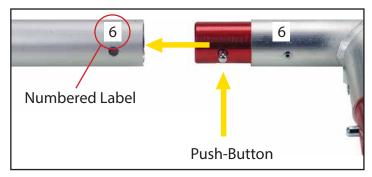
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

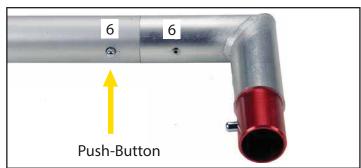
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

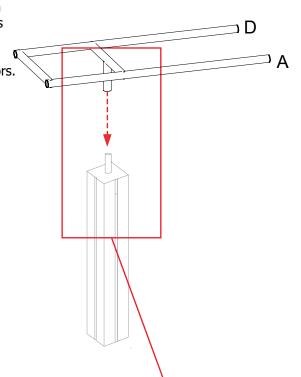
Cleaning and Packing Your Display

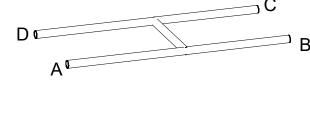
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

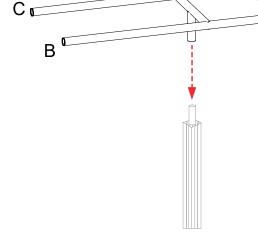


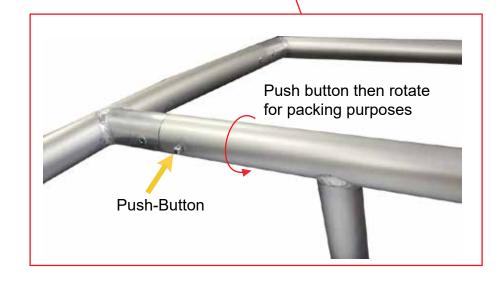
Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.

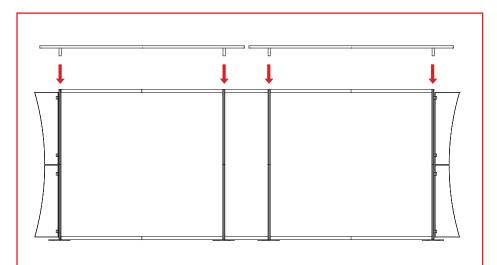










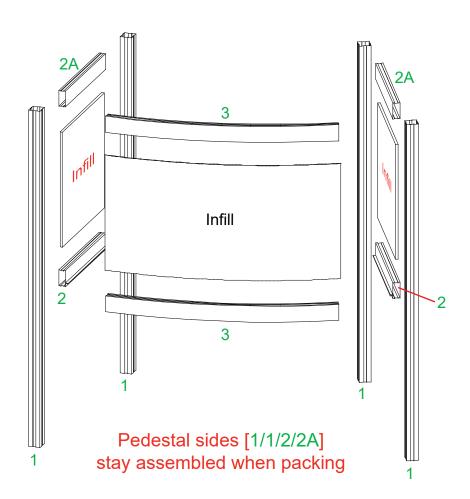


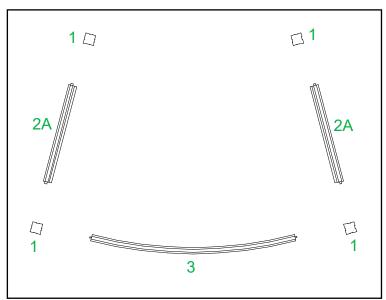
Item	Qty	Description
1	8	38" S40 Vertical Extrusion
2,2A	4,4	12" Z45 Horizontal Extrusion
3	4	25" Z45 Horizontal Extrusion

Steps

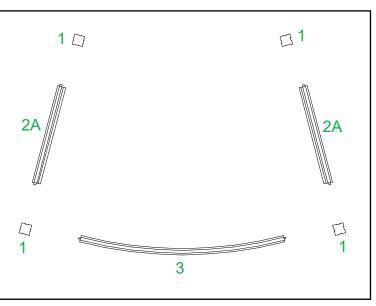
- 1) Attach horizontals [2] and [2A] between verticals [1], with infills between.
- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
- 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].

Repeat steps 1 through 4 for other pedestal assembly.





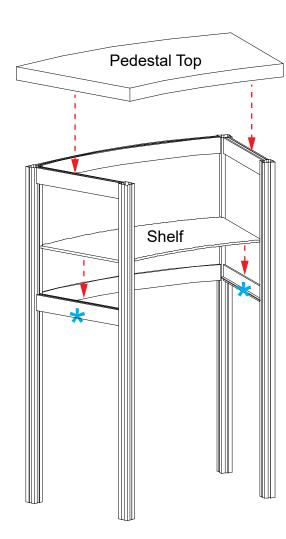
Top View

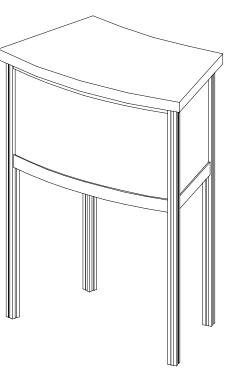


* Extrusion Lip

Extrusions [2] have a lip for the shelf to rest upon.







Completed Pedestal Assembly

Qty. 2